MUMA/ Aluminum Alloy Vision Measuring Machine



Product Description

MUMA series provides cost effective solution for small part inspection. Designed with practicability and convenient in mind, MUMA is supplied power by computer USB connector or separated power adapter, and move Z axis height by fine-tuning.

- Pretty design with compacted frame, steady performance and facilitated operation.
- 2. Aluminum alloy design is for less weight and better rigidity.
- 3. New Z-axis transmission is for fine-tuning.
- 4. Step zoom lens doesn't need any linear calibration through software.
- 5. High resolution 130,000 pixels CMOS camera
- 6. USB2.0 counter card is integrated which is connected to notebook directly.

Model	MUMA200	
Measuring Range(X/Y:mm)	200×100	
Dimension(mm)	430×430×640	
Lens	3DFAMILY-P type step zoom lens	
Image Magnification	28-180X	
CCD	High resolution CMOS camera	
Operation Mode	Manual	
Light Source	USB LED light or external light	
Optical Ruler Resolution	0.001mm	
Repeatability	3µm	
Precision (X/Y)	(3+L/200) μm	
Machine Weight	26 kg	
Load Capability	10 kg	
Software	OVM-MUMA	
Free Maintain Time	One year	

Applied Fields

VMS/Vision Measuring Machine



■ Product Description

VMS series is an economy vision measuring machine, to configure 3DFAMILY color CCD and laser indicator which can show the measured point.

OVM Lite version software developed by 3DFAMILY R&D Dept. offer basic measure function of point, line, circle, distance between two points, angle and coordinate transfer, etc. to meet basic 2D measure requirements; in addition, the measure data can be input to EXCEL, WORD and TXT or output to DXF for CAD design.

■ Product Features

1. Granite base and stand can promise machine structure steady.

- 2. X, Y axis with optical scale ruler ensures accurate positioning.
- 3. Z axis adopts clump weight, easily to use; the Z axis structure is stabled without being distorted.
- 4. Laser indicator can point current measuring position accurately.
- 5. 3DFAMILY S style lens is kind of continuous lens zoom: 0.7-4.5X
- 6. LED cold light is both for top and bottom to avoid workpiece distortion.

Model	VMS250	VMS300	VMS400		
Measuring Range (X/Y:mm)	250×150	300×200	400×300		
Dimension(mm)		1000×650×1650			
Operation Mode		Manual			
CCD	410,000 pi	410,000 pixel 3DFAMILY -L color CCD			
Lens	3DFAMILY-S continuous zoom lens				
Magnification	Optical magnification: 0.7X-4.5X; Image magnification: 28X-180X				
Software	OVM Lite				
Optical Ruler Resolution	1μm				
Repeatability	2μm				
Precision (X/Y)	(3+L/200)μm				
Load Capacity	30kg				
Applicable Environment	Power:110V~220V±10% 50/60HZ Temperature: 20±5°C Humidity: 45%-75%				
Free Maintain Time	One year				

■ Applied Fields

VML/3D Vision Measuring Machine



■ Product Description

VML series is basic 3D vision measuring machine, which can realize 28-180X continue image magnification. It can do height measurement by Z axis optical ruler. In addition, it can use optional RENISHAW touch probe to combine with software to realize accurate height measurement.

- 1. Granite base and stand can promise machine structure steady.
- 2. Laser indicator can point current measuring position accurately.
- 3. 3DFAMILY L style lens is kind of continuous lens zoom: 0.7-4.5X.
- 4. Touch probe can be added, which maches with TPM software to do height measurement.

Model	VML250	VML300	VML400
Measuring Range (X/Y:mm)	250×150×200	300×200×200	400×300×200
Dimension(mm)		1000×650×1650	
Material		High precision grani	te
Operation Mode		Manual	
CCD	410,000	pixel 3DFAMILY -L	color CCD
Lens	3DFAMILY-L continuous zoom lens		
Magnification	Optical maginification:0.7X-4.5X; Image maginification:28X-180X		
Software	OVM Lite		
Optical Ruler Resolution	1μm		
Repeatability	2μm		
Precision (X/Y)	(3+L/200) μm		
Load Capacity	30kg		
Applicable Environment	Power:110V~220V±10% 50/60HZ Temperature: 20±5 °C Humidity: 45%-75%		
Free Maintain Time	One year		

■ Applied Fields

VME/3D Vision Measuring Machine (Z in front)



■ Product Description

Z axis and dimming panel are in front and OVM software has power function, which makes VME series easy operation and less cost.

- 1. Granite base and stand can ensure the machine steady
- 2. Z axis front transmission system is to operate machine easily.
- 3. 3DFAMILY-E lens with Step-Zoom orientation lens needs no linear calibration at fixed multiple with the software.
- 4. Multi-use calibration block is as attachment of the machine, used both for teach drilling and precision calibration.
- 5. Touch probe can be added with TPM software to do 3D measurement.

Model	VME 250	VME 300	VME 400
Measuring Range (X/Y/Z:mm)	250×150×200	300×200×200	400×300×200
Dimension(mm)	800×500×1650	980×650×1650	1160×800×1650
Operation Mode		Manual	
CCD	410,000 <u>r</u>	oixel 3DFAMILY –	E color CCD
Lens	3DFAMILY-E Step-Zoom lens		
Magnification	Optical magnification: 0.7X-4.5X; Image magnification: 28X-180X		
Software	OVM		
Optical Ruler Resolution	1μm		
Repeatability	2μm		
Precision (X/Y)	(3+L/200)μm		
Load Capacity	30kg		
Applicable Environment	Power:110V~220V±10% 50/60HZ		
Applicable Environment	Temperatui	re: 20±5°C Humi	dity: 45%-75%
Free Maintain Time	One year		

■ Applied Fields

VMP/High Precision 3D Vision Measuring Machine



■ Product Description

VMP series is classic type machine to adopt many 3DFAMILY technology patents, which is considered as the most humanistic design idea. VMP series realize out high precision, easy operation, high efficiency and less space.

- 1. Linear precision can reach to 2.5+L/200um.
- 2. 3DFAMILY-P lens, with Step-Zoom orientation lens, needs no linear calibration at fixed multiple with the software.
- 3. Programmable 4-quadrant ring surface light with the coaxial profile light to improve the measuring precision, LED illumination to avoid second distortion of the workpiece.

Model	VMP250	VMP300	VMP400
Measuring Range (X/Y/Z:mm)	250×150×200	300×200×200	400×300×200
Dimension(mm)	650×800	0×1600	1060×800×1650
Operation mode		Manual	
CCD	430	0,000 pixel color CC	D
Lens	3DFAMILY-P Step-zoom lens		
Magnification	Optical magnification: 0.7X-4.5X; Image magnification: 28X-180X		
Measuring System	OVM		
Optical Ruler Resolution	1μm		
Repeatability	2μm		
Precision (X/Y)	(2.5+L/200)μm		
Load Capacity	30kg		
Applicable	Power:110V~220V±10% 50/60HZ		
Environment	Temperature: 20±5°C Humidity: 45%-75%		
Free Maintain Time	One year		

■ Applied Fields

VMC-S/ Automatic 3 Axes 3D Vision Measuring Machine



■ Product Description

VMC-S series is a simple full automatic vision measuring machine, which can finish all the measurements through mouse or joystick and analysis measuring report in SPC. The machine is kindly used for batch inspection to save working time.

- 1. CNC control system for the 3 axes(X/Y/Z closed loop servo control system), the precision of orientation is high.
- 2. Mouse or joystick is used for operation easily.
- 3. Programmable 4-quadrant ring surface light with the coaxial profile light to improve the measuring precision, LED illumination to avoid second distortion of the workpiece.
- 4. OVM Pro full automatic vision measuring software with strong function is developed by 3DFAMILY.

Model	VMC250S	VMC300S	VMC400S	
Measuring Range (X/Y/Z:mm)	250×150×200	300×200×200	400×300×200	
Dimension(mm)	800×500×1650	800×600×1650	1060×800×1650	
Operation Mode	Automatic in X, Y, Z axes			
CCD		430,000 pixel color C	CCD	
Lens	3DFAMILY-P Step-Zoom lens			
Magnification	Optical magnigication: 0.7X-4.5X; Image magnigication: 28X-180X			
Software	OVM Pro 2.0			
Optical Ruler Resolution	1μm			
Repeatability	2μm			
Precision (X/Y)	(3+L/200)μm			
Load Capacity	30kg			
Applicable Environment	Power:110V~220V±10% 50/60HZ Temperature: 20±5 °C Humidity: 45%-75%			
Free Maintain Time	One year			

■ Applied Fields

PCB, mobile fittings, connector, batched-quick inspection for machine parts.

VMC/Full Automatic 3D Vision Measuring Machine



■ Product Description

VMC series is full automatic measuring machine to adopt full closed loop servo control system and NAVITAR lens, which can do easy measurement on complex workpiece.

- 1. Programmable 4-quadrant LED surface light, does the surface measuring for different complicated workpieces, improve the measuring precision.
- 2. American NAVITAR lens, together with Motor Zoom technology, makes full automatic continuous zooming come true and no calibration when changing zoom arbitrarily.
- 3. Mouse or joystick is used easily.
- 4. CNC control system for the 4 axes(X/Y/Z full closed loop servo control system/U stepping control system).

Model	VMC250	VMC300	VMC400	VMC663
Measuring Range (X/Y/Z:mm)	250×150×200	300×200×200	400×300×200	600×600×300
Dimension(mm)	800×500	800×500×1650 980×650×1650 1180		
Operation Mode		Auton	natic	
CCD		430,000 pixel	color CCD	
Lens	Am	erican NAVITAF	R Motor Zoom le	ns
Magnification	Optical magnification: 0.7X-4.5X; Image magnification: 28X-180X			
Software	OVM Pro 2.0			
Optical Ruler Resolution	1μm			
Repeatability	2μm			
Precision (X/Y)	(3+L/200)μm			
Load Capacity	30kg			
Applicable Environment	Power:110V~220V±10% 50/60HZ Temperature: 20±5 °C Humidity: 45%-75%			
Free Maintain Time	One year			

■ Applied Fields

PCB, mobile fittings, connector, batched-quick inspection for machine parts.

NEW VISION- | | /Full Automatic Vision Measuring Machine



■ Product Description

NEW VISION Series is the latest vision measuring machine developed by 3DFAMILY who has accumulated CNC developed experiences over the past years. The machine improves the original weighted structure to a well-proportioned and pleasing shape and adopts special transmission modular design, the lens with laser head image module and friendly software made it more stable, convenient and professional than ever.

- 1. Pretty design, compact structure with small size.
- 2. Modular design makes assemble and install maintenance more conveniently.
- 3. Guide screw drive with lower noise, position accurately and move smoothly.
- 4. Integrated circuit design is intelligent enough to find out the failure points.

- 5. New design of five rings and eight sections lamp helps to find the workpiece boundary more clearly.
- 6. CNC software with friendly user interface with good stability is easy to operate.
- 7. Powerful learning function and SPC statistical function greatly improve the inspection efficiency.

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Model	NEW VISION-II-300	NEW VISION-II -400	
Measuring Range (X/Y/Z: mm)	300×200×150	400×300×200	
Dimension(mm)	750×950×1000	850×1050×1000	
Material	Workstage:Aero	ometal, Base: Granite	
Operation Mode		CNC	
Motor Control Mode	Semi-closed loop co	ontrol (joystick or mouse)	
Precision (X/Y)	$E_2 = (3 - 1)^{-1}$	+L/200) μm	
Repeatability (X/Y)		< 3μm	
Precision (Z)	$E_1 = (3 - 1)^{-1}$	+L/200) μm	
Repeatability (Z)	< 3µm		
X/Y Speed& Acceleration	Speed: 0-150 mm/s ² , Acceleration:0-250 mm/s ²²		
Z Speed& Acceleration	Speed: 0-50 mm/s ² , Acceleration:0-100 mm/s ²		
Optical Ruler Resolution	1μm (0.5μm optional)		
CCD	Co	lor CCD	
Surface Light	LED(white, red, yellow, green is optional) five rings eight sections light		
Profile Light	LED(white, red, yellow, green is optional) subparallel ligh		
Magnification	Optical magnigication: 0.7X-4.5X;		
Magnification	Image magnigication: 28X-180X		
Amuliashla Environna ant	Power:110V~220V±10% 50/60HZ		
Applicable Environment	Temperature: 20±5 °C Humidity: 45%-75%		
Free Maintain Time	One year		

■ Applied Fields

PCB, mobile phone fittings, linker, machine fitting, precision fixture, circumjacent fields of computer, precision stamping and so on.

NV/ Super Range Full Automatic 3D Vision Measuring Machine



■ Product Description

NV series is the measuring machine special for super large workpiece, which has made up for large range measuring machine's weakness in current market. This series machine has applied many technology patents.

- 1. Guide rail is on the granite base directly which can promise best precision for guide rail.
- 2. Structure for X axis is arch to make sure the X axis steady.
- 3. 40 quadrants light, camera and optional laser are installed together in Z axis.
- 4. Control box is on the back of machine body, the combined design can reduce each cables length.
- 5. Machine cover can be opened freely and convenient for maintenance.

- 6. LED display is outside of control box, which operator can check machine problems conveniently.
- 7. Motor power cable is separated with encoding cable to reduce the circuit disturbance.

■ Technology Parameters

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Model	NV700	NV1200	NV1700	NV500
Measuring Range	600×700×200	1000×1200×200	1300×1700×200	400×500×200
(X/Y/Z:mm)	000×700×200	1000×1200×200	1300×1700×200	400×300×200
Dimension(mm)	1900×1350×1397	2400×1750×1497	2900×2100×1743	1800×1300×1407
Machine Weight	2000kg	4000kg	8000kg	2000kg
X/Y axis Precision	(3.5+L/250)µm	(4.5+L/250)μm	(5.5+L/250)μm	(3+L/250)μm
Z axis Precision		(3.0+L/	150)µm	
Crood	Accele	eration Speed: X/Y:	1400 mm/s², Z: 500	mm/s^2
Speed	Speed:	X/Y: 700mm/s, Z:	100mm/s.	
Optical Ruler		1 (0.5	· is autional)	
Resolution	1μm (0.5μm is optional)			
CCD	SONY CCD			
Tinha	Bottom light: White (color is optional)			
Light	Top light: 40 quadrants light, white (color is optional)			
Lens	American NAVITAR Motor Zoom lens			
Magnification	Optical magnification: 1X-6X;			
Magnification	Image magnification: 30X-150X			
Operation Mode	Automatic			
Software	OVM Pro 2.0			
Machine Load	201-~			
Capacity	30kg			
Applicable	Power:110V~220V±10% 50/60HZ			
Environment	Temperature: 20±5 °C Humidity: 45%-75%			
Free Maintain Time	One year			

■ Applied Fields

Large stamping parts, PCB, TFT, backlight, insulation parts, panel, frame and so on.